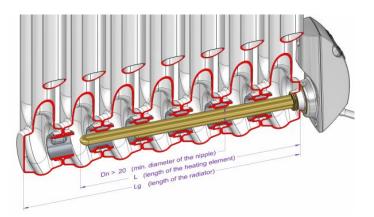


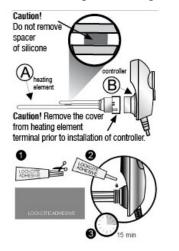
HE electric heater (Heaters for column and a	luminium ı	adiators)				
		nstallation					
	HE heater UK						
	HE heater matching table HGT/HE electric heaters are designed for use in water, water/glicol filled column and aluminium radiators						
	water content [I]		radiator output [W]		recommended heater		Flange
	min	max	min	max	[W]	L [mm]	
	1,5	3	250	350	300	340	
	3	4,5	350	550	600	390	R 1/2"
	4,3 5,2	7,5 8,3	500 700	850 1050	900 1200	440 470	R 1/2"
	5,2 6,2	8,3	850	1300	1500	470 520	R 1/2" R 3/4"
	8,5	18	1050	1800	2000	520	R 3/4"
	If the radia need to	tor parametro consult the	es are differe proper select nd 2000W	nt from the c ion with the l	ones in the heater ven	e table, the idor or proc	ere is the ducer

Operation manual - Installation:

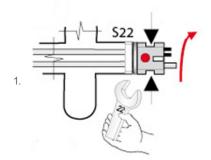
HGT heater require a <u>proper diameter</u> (minimum 20mm) of collector where a heating element will be placed. Please also check a lenght of a collector (Lg). It should be minimum <u>10cm longer</u> than a lenght of a heating element (L)



 Prior to screwing the heating element in, spread the Loctite sealant (included) over the half of thread's circumference. A special silicone gasket on the head facilitates setting the thermostat housing upright. The conical gasket does not have to be tightened until resistance is felt. Using the sealant prevents unscrewing the heater when the regulator housing is accidentally hit.

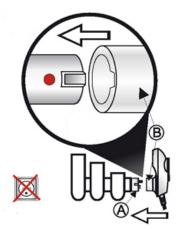


2. Screw the heating element in by means of S22 wrench, while positioning the mark on the head upwards.



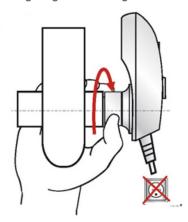
3. Before attempting to install the controller, remove the covers from the heating element and the controller.

4. Carefully slide the controller (B) onto the heating element (A)



DO NOT connect to the mains.

5. Finger-tight the locking sleeve until a resistance is felt (half turn)



DO NOT connect to the mains.

Electric radiator

It is recommended to fill the radiator only up to 95% of its capacity, taking into account thermal expansion of water (leave 4–5 cm of air in the manifold). Check the radiator's tightness after filling it up.

Electric radiator must be supplied with a safety valve:



DO NOT connect to the mains.

Central heating radiator

 a) When the central heating system operates, it is recommended to disconnect the heating element from the mains or set the knob to "0".

b) Out of the heating season, when the central heating system does not operate, open the valves and vent the radiator. Following that close one valve (the thermostatic valve).

Note! Only one valve must be closed.

DO NOT connect to the mains.

6. Connect the heating element to 230 V power supply.

Have the installation carried out by a qualified electrician.

This equipment requires RCD protection with rated residual operating current not exceeding 30mA. This equipment must be connected to circuit protective conductor (earth)

7. Switching the heating element on.

- Water presence test, checking the heating element's and the temperature sensor's working efficiency.
- The test is to be carried out each time following plugging-in and after any power failures.
- During the test the red LED flashes quickly for approximately 2 minutes. If the red LED flashes for a longer period (over 2 minutes), the test cannot be carried out (the water temperature in the radiator is too high and exceeds 30 degrees)

In order to lower the temperature: Close one of central heating system's valves Wait until the temperature in the radiator decreases

If the test is successful, the controller will switch to working mode set by means of the knob. In case of error, the blue LED will be lit

• Error detection (blue LED is lit)

1. Continuous glowing – heater failure

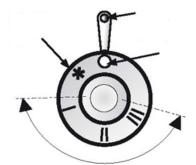
2. Flashes once per second – temperature sensor failure

3. High frequency flashing – no water in the radiator (check the water level in radiator)

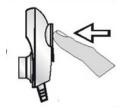
9. Switching the heating element on.

The heating element can be started by setting the knob clockwise, until a LED is lit. Turning the knob to the first position will set the temperature of approx. 7 degrees – anti freezing setting.

Adjustment range: 0–65 (radiator operation, drying or heating). Turning the knob fully counter-clockwise will switch the heating element off. The knob rotates in steps to avoid selecting an unwanted setting.



The Turbo function can be started by pressing the knob. The heater will operate at full power for 1, 2 or 3 hours.



Press the knob to set the time to 1 hour, twice – to set the time to 2 hours and three times to set the time to 3 hours. Pressing the knob four times deactivated the Turbo function.

After a period set for the Turbo function, the heater returns to the temperature set on the knob.

NOTE

- In case of irregularities in the heater operation, first restart the controller by unplugging it from the mains and reconnect it after dozen seconds (Reset).
- If the heater is still signalling errors, in case of error 1 or 2 (according to the error signalling table) disconnect the power supply, detach the controller, remove the heating element and return the whole assembly to the retail outlet or the manufacturer.
- In case of error 3 unplug the heater from mains and check for the presence of water in the radiator. After the problem is solved, reconnect the heater to the mains.
- There is some delay in controller's reaction to setting the knob to lower temperature. It is normal. Instantaneous switching off is possible by setting the knob to "0".
- Do not disconnect the controller from the heating element when the heater is still plugged into the mains socket.
- Always use anti-freezing function when the ambient temperature is low.
- Before attempting to carry out maintenance, disconnect the heating element from the mains socket. Wipe the enclosure with a damp cloth with addition of gentle detergents. Do not use any aggressive agents. Under no circumstances allow the enclosure to be wet.
- When the heating element is not used, switch it off by turning the knob fully counter-clockwise.
- This appliance is not intended to be used by persons (including children) having limited physical, sensory or mental abilities and persons inexperienced or not familiar with the appliance, unless supervised or instructed on the appliance use by persons

responsible for their safety. Children are not allowed to play with the appliance.

• Please keep the guarantee.

Guarantee conditions.

The manufacturer grants a guarantee for 24 months starting from the date of sale, but for not longer than 36 months from the date of manufacture. Defects revealed within this period, resulting from a fault of manufacturer, will be removed free of charge or the item will be replaced with a new one, having the same parameters.

The complaints will be dealt with within 14 days from the date of submission to the manufacturer.

The guarantee does not cover:

Using the product incompliant with the instructions.

Any visible damage of the heating element and the programmer, resulting from improper use.

Damaging the seal on the temperature regulator's housing makes the guarantee null and void.

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